

Technical Data Sheet

Lucent Pp CPP-0307

Polypropylene
LyondellBasell Industries
Engineering Plastics

Product Description

Mineral Filled, Impact Modified Polypropylene

Recycled Content
Add "U" for UV Stabilized
Add "H" for Heat Stabilized

General

Filler / Reinforcement	• Mineral
Additive	• Impact Modifier
Recycled Content	• Yes
Features	• Impact Modified
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05 g/cm ³	ASTM D792

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	3100 psi	21.4 MPa	ASTM D638
Tensile Elongation (Break)	> 10 %	> 10 %	ASTM D638
Flexural Modulus	200000 psi	1380 MPa	ASTM D790
Flexural Strength	5200 psi	35.9 MPa	ASTM D790

Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (0.125 In (3.18 Mm))	1.5 ft·lb/in	80 J/m	ASTM D256

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load 264 Psi (1.8 Mpa), Unannealed	130 °F	54.4 °C	ASTM D648

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Notes

These are typical property values not to be construed as specification limits.